



**Model 3331
shown** ▶

The elevated tank, standpipe or storage reservoir is a common and important element found in many water distribution systems- municipal, fire protection, commercial, military and industrial.

The function of the OCV Series 3330 Altitude Control Valve is accurate, automatic level control, without the use of floats or sensors. Pilot controls for the series can accommodate storage facilities up to 230 feet high, maintaining the liquid level to within inches of a predetermined set point.

The series is offered in two basic types. The Model 3331, one-way flow is used for tank fill only. The Model 3333 allows flow both into and out of the tank.

SERIES FEATURES

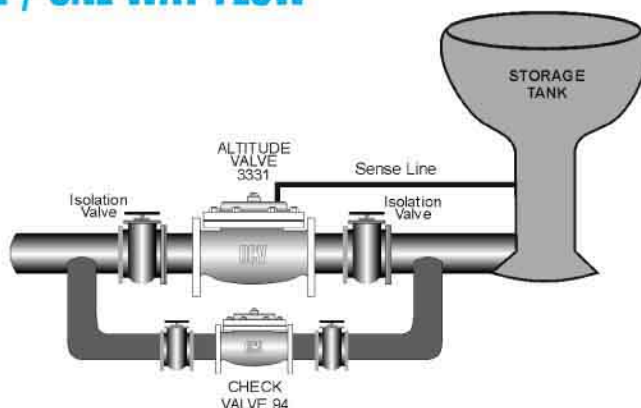
- ▶ Consistently maintains water level to within inches of set point in tank/reservoirs from 5 to 230 Ft high.
- ▶ Installs at the base of tank.
- ▶ Operates hydraulically without need for a tank-mounted float or electrical controls or sensors.

VALVE FEATURES

- ▶ Operates automatically off line pressure.
- ▶ Heavy-duty, nylon-reinforced diaphragm.
- ▶ Rectangular-shaped, soft seat seal provides drip-tight Class VI closure.
- ▶ Diaphragm assembly guided top and bottom.
- ▶ Throttling seat retainer for flow and pressure stability.
- ▶ Easily maintained without removal from the line.
- ▶ Replaceable seat ring.
- ▶ Alignment pins assure proper reassembly after maintenance.
- ▶ Valves are factory tested.
- ▶ Valves are serial numbered and registered to facilitate replacement parts and factory support.

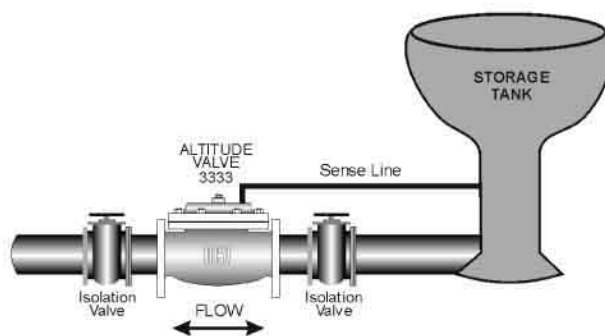
ALTITUDE VALVE / ONE WAY FLOW (TANK FILL)

Provides automatic filling of elevated tanks or reservoirs. When the altitude control senses a drop in level below the predetermined set point, the valve opens to fill tank. When the level again reaches the set point, the valve will close. Discharge of the tank is by a separate line.



ALTITUDE VALVE / TWO WAY FLOW (TANK FILL & DISCHARGE)

Controls both the fill and discharge cycles of a tank or reservoir. When valve inlet (system) pressure falls below tank head pressure, the altitude valve opens to feed the system. When system pressure recovers above tank head, the tank begins to refill. When the high level set point is reached, the valve will close.



VALVE OPERATION

Model 3331 One-way Flow

The 3331 is designed to only fill the tank. Tank head (pressure) is sensed under the diaphragm of the 3300 altitude pilot (2). When the tank head falls below the set point, the pilot shifts to vent water from diaphragm chamber of the main valve (1) to drain. This allows the valve to open and fill the tank. When the tank level again reaches the set point, the altitude pilot shifts to apply full inlet pressure to the diaphragm of the main valve, forcing the valve fully closed.

The 3331 consists of the following components, arranged as shown on the schematic diagram:

1. Model 65 Basic Valve Assembly
2. Model 3300 Altitude Pilot
3. Model 141-2 Needle Valve
4. Model 159 Y-Strainer
5. Two Model 141-4 Ball Valves
6. Model 155 Visual Indicator

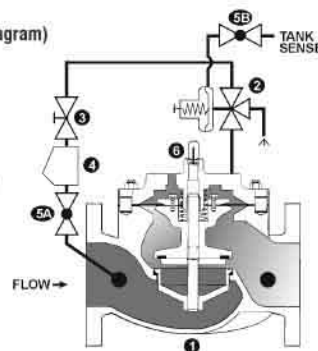
Two-Way Altitude Valve

The 3333 is designed to drain and fill the tank. When the inlet (system) pressure falls below the set point of the altitude pilot (2), the pilot shifts to vent water from diaphragm chamber of the main valve (1) to drain. This allows the valve to open and let the tank feed the system. When system pressure recovers to a point higher than tank head, the tank will begin refilling. When the tank level again reaches the set point, the altitude pilot shifts to apply full inlet pressure to the diaphragm of the main valve, forcing the valve fully closed.

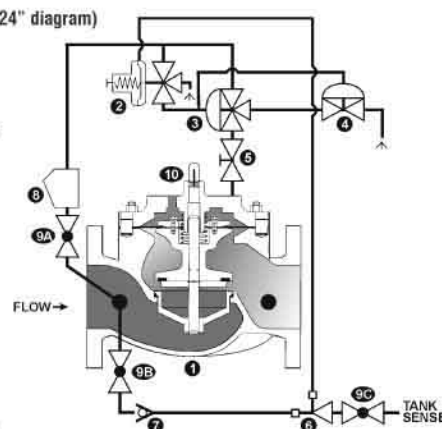
The 3333 consists of the following components, arranged as shown on the schematic diagram:

1. Model 65 Basic Valve Assembly
2. Model 3300 Altitude Pilot
3. Model 3600 Three-Way Auxiliary Pilot (10-24" only)
4. Model 6401 Two-Way Auxiliary Pilot (10-24" only)
5. Model 141-2 Needle Valve
6. Model 126 Ejector
7. Model 141-1 Check Valve
8. Model 159 Y-Strainer
9. Three Model 141-4 Ball Valves
10. Model 155 Visual Indicator

3331 (2-8" diagram)

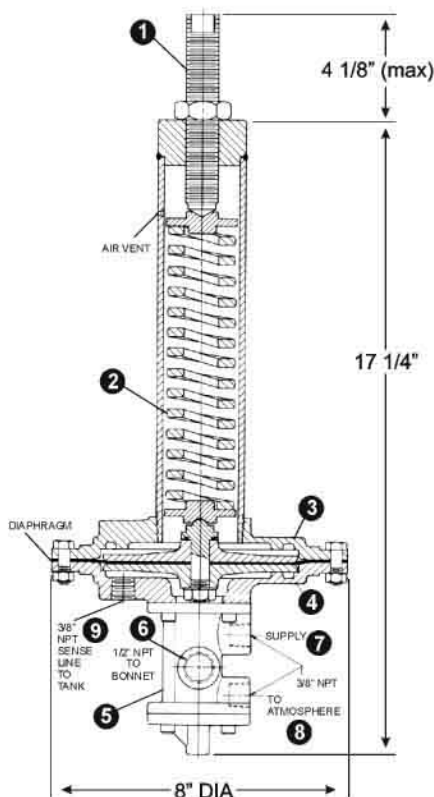


3333 (10-24" diagram)



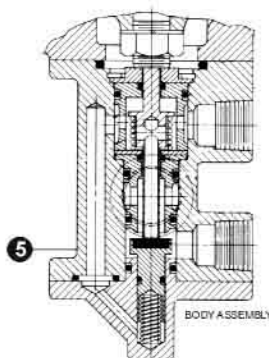
PILOT 3330

► 3300 Altitude Pilot



Spring Ranges in feet

5-30
20-50
40-80
70-140
130-230



Installation Requirements

The altitude valve is furnished fully factory assembled except for the tank sense line. In areas where freezing temperatures are possible, the valve should be located in a vault below the frost line.

After the main valve is installed, the tank sense line must be connected at the altitude pilot. The proper installation of this sense line is critical to the efficient operation of the altitude valve. The following guidelines apply.

1. It is essential that the sense line be connected as close to the tank as possible in order to accurately sense the tank head, within 40 diameters of the tank wall or riser.
2. Minimum recommended size for the sense line is 1/2" OD tubing or 3/8" pipe.
3. In order to prevent air accumulation, the sense line should slope slightly upwards from the valve to the tank.

The altitude valve vents its diaphragm chamber to atmosphere, the volume varying according to valve size, as shown below. Provision should be made to drain off or otherwise dispose of this water.

1 1/4"	0.02 gal.	8"	1.0 gal.
1 1/2"	0.02 gal.	10"	2.5 gal.
2"	0.05 gal.	12"	4.0 gal.
2 1/2"	0.06 gal.	14"	6.5 gal.
3"	0.1 gal.	16"	9.6 gal.
4"	0.2 gal.	24"	28.0 gal.
6"	0.6 gal.		

MODEL 3330 Altitude Control Valve Series

1. Adjusting Screw
2. Spring
3. Upper Diaphragm Chamber
4. Lower Diaphragm Chamber
5. Pilot Valve Body
6. To Bonnet
7. To Supply
8. To Atmosphere
9. Tank Pressure Sense Line

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SIZING CONSIDERATIONS

For the most comprehensive procedure in sizing Series 3330 control valves, it is best to use our ValveMaster software or the guidelines shown here in conjunction with the Performance Charts in the Engineering Section of the OCV catalog.

With rare exceptions, altitude valves are line sized. This being said, the following criteria may be applied.

The valve flow rate may be verified from the equation:

$$Q = C_v \sqrt{dp}$$

where: Q = flow rate, gallons per minute
 Cv = valve flow coefficient from chart, below
 dp = available pressure drop
 Tank Fill - (system pressure minus tank head in psi)
 Flow Out of Tank - (tank head in psi minus system pressure)

In no case should the flow velocity exceed 25 ft/sec (see chart). If a greater flow is required, use a larger valve.

In some cases, it may be necessary to limit the flow, particularly for flow into the tank. In such cases, consider using either a smaller valve or a line size valve with a pressure sustaining feature (Model 3331-3 or 3333-3).

BASIC VALVE FLOW CHARACTERISTICS			
<u>Valve Size</u>	<u>Globe Valves Cv</u>	<u>Angle Valves Cv</u>	<u>Flow for 25ft/sec GPM</u>
1-1/4	23	30	115
1-1/2	27	35	115
2"	47	65	260
2-1/2"	68	87	370
3"	120	160	570
4"	200	270	1,000
6"	450	550	2,250
8"	760	1,000	3,900
10"	1,250	1,600	6,150
12"	1,940	2,400	8,700
14"	2,200	-----	10,500
16"	2,850	4,000	13,800
24"	6,900	-----	31,300

SPECIFICATIONS

VALVE BODY & BONNET	DUCTILE IRON		CAST STEEL		CAST BRONZE		STAINLESS STEEL	
Material Specifications	ASTM A536 (epoxy coated)		ASTM A216/WCB (epoxy coated)		ASTM B61		ASTM A743/CF8M	
END CONNECTIONS								
Flange Standard (also available in metric)	ANSI B16.42		ANSI B16.5		ANSI B16.24		ANSI B16.5	
Flange Class	150 #	300 #	150 #	300 #	150 #	300 #	150 #	300 #
Flange Face	Flat	Raised	Raised	Raised	Flat	Flat	Raised	Raised
Maximum Working Pressure	250 psi	640 psi	285 psi	740 psi	225 psi	500 psi	285 psi	740 psi
Screwed Working Pressure: ANSI B1.20.1 (B2.1) 640 psi (Bronze 500 psi)			Grooved End Working Pressure: 300 psi					
INTERNALS								
Stem	STAINLESS STEEL AISI 303				OPTIONAL MONEL			
Spring	STAINLESS STEEL AISI 302							
Spool	DUCTILE IRON ASTM A536 (epoxy coated)				B-61		STN. STL. ASTM A 743/CF8M	
Seat Disc Retainer	DUCTILE IRON ASTM A536 (epoxy coated) 4" & SMALLER VALVES - STAINLESS STEEL				B-61		STAINLESS STEEL	
Diaphragm Plate	DUCTILE IRON ASTM A536 (epoxy coated)				B-61		STAINLESS STEEL	
Seat Ring (Trim)	BRONZE B61 OPTIONAL STAINLESS STEEL ASTM A743/CF8M						STN. STL. ASTM A 743/CF8M	
Upper Stem Bushing	STANDARD BRONZE ASTM B438		VALVE W/ STAINLESS STEEL SEAT RING-TEFLON				TEFLON	
Lower Stem Bushing	SEAT MATERIAL VALVES W/ STAINLESS STEEL SEAT RING-TEFLON						TEFLON	
ELASTOMER PARTS (Rubber)								
Diaphragm/Seat Disc/O-Rings	STANDARD - BUNA-N NYLON REINFORCED				OPTIONAL - VITON®		OPTIONAL - EPDM	
Operating Temperature	-40°F to 180°F				32°F to 400°F		0°F to 300 °F	
COATINGS WIDE RANGE OF COATING PER YOUR FLUID APPLICATION. COATINGS HANDLE MUNICIPAL POTABLE WATER, SEAWATER, PETROLEUM AND REFINED PRODUCTS.								
ELECTRICAL SOLENOIDS								
Bodies	STANDARD BRASS				STAINLESS STEEL (OPTIONAL)			
Elastomers	STANDARD - BUNA-N NYLON REINFORCED				OPTIONAL - VITON®			
Enclosures	WATER TIGHT, NEMA 1, 3, 4, & 4X - EXPLOSION PROOF - OPTIONAL (NEMA 7 & 9)							
Power	AC, 60HZ - 24, 120, 240, 480 VOLTS		AC, 50HZ - In 110 VOLT MULTIPLES		DC, 6 12, 24, 240 VOLTS			
Operation	ENERGIZE TO OPEN (NORMALLY CLOSED)				DE-ENERGIZE TO OPEN (NORMALLY OPEN)			
CONTROL PILOTS								
Bodies	BRONZE B61		STAINLESS STEEL ASTM A743/CF8M					
Internal			AISI 303					
CONTROL CIRCUITS								
Tubing			COPPER OR STAINLESS STEEL					
Fittings			BRASS OR STAINLESS STEEL					

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The diagram shows a cross-section of a valve assembly. On the left, labels with arrows point to the BONNET, SPRING, UPPER STEM GUIDE BUSHING, and SEAT DISC RETAINER. On the right, labels with arrows point to the DIAPHRAGM PLATE, DIAPHRAGM, SPOOL, and SEAT DISC.

SALTWATER SERVICE VALVE MATERIALS

Cast Steel Special Coatings --Ni Aluminum Bronze ASTM B148 --Super Duplex Stainless Steel



Globe Flanged Sizes

1.25"	1.5"	2"	2.5"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
32mm	40mm	50mm	65mm	80mm	100mm	150mm	200mm	250mm	300mm	350mm	400mm	450mm	500mm	600mm

*CONSULT FACTORY



Angle Flanged Sizes

1.25"	1.5"	2"	2.5"	3"	4"	6"	8"	10"	12"	16"
32mm	40mm	50mm	65mm	80mm	100mm	150mm	200mm	250mm	300mm	400mm



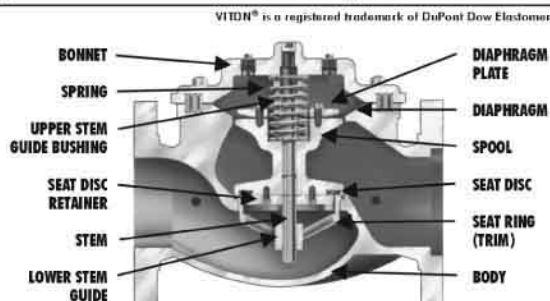
Globe/Angle Screwed Sizes

1.25"	1.5"	2"	2.5"	3"
32mm	40mm	50mm	65mm	80mm



Globe/Angle Grooved Sizes

1.5"	2"	2.5"	3"	4"
32mm	50mm	65mm	80mm	100mm



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DIMENSIONS

U.S. DIMENSIONS - INCHES

DIM	END CONN.	1 1/4-1 1/2	2	2 1/2	3	4	6	8	10	12	14	16	24
A	SCREWED	8 3/4	9 7/8	10 1/2	13	--	--	--	--	--	--	--	--
	GROOVED	8 3/4	9 7/8	10 1/2	13	15 1/4	20	--	--	--	--	--	--
	150# FLGD	8 1/2	9 3/8	10 1/2	12	15	17 3/4	25 3/8	29 3/4	34	39	40 3/8	62
	300# FLGD	8 3/4	9 7/8	11 1/8	12 3/4	15 5/8	18 5/8	26 3/8	31 1/8	35 1/2	40 1/2	42	63 3/4
B	SCREWED	1 7/16	1 11/16	1 7/8	2 1/4	--	--	--	--	--	--	--	--
	GROOVED	1*	1 3/16	1 7/16	1 3/4	2 1/4	3 5/16	--	--	--	--	--	--
	150# FLGD	2 5/16-2 1/2	3	3 1/2	3 3/4	4 1/2	5 1/2	6 3/4	8	9 1/2	10 5/8	11 3/4	16
	300# FLGD	2 5/8-3 1/16	3 1/4	3 3/4	4 1/8	5	6 1/4	7 1/2	8 3/4	10 1/4	11 1/2	12 3/4	18
C	SCREWED	4 3/8	4 3/4	6	6 1/2	--	--	--	--	--	--	--	--
	GROOVED	4 3/8*	4 3/4	6	6 1/2	7 5/8	--	--	--	--	--	--	--
	150# FLGD	4 1/4	4 3/4	6	6	7 1/2	10	12 11/16	14 7/8	17	--	20 13/16	--
	300# FLGD	4 3/8	5	6 3/8	6 3/8	7 13/16	10 1/2	13 3/16	15 9/16	17 3/4	--	21 5/8	--
D	SCREWED	3 1/8	3 7/8	4	4 1/2	--	--	--	--	--	--	--	--
	GROOVED	3 1/8*	3 7/8	4	4 1/2	5 5/8	--	--	--	--	--	--	--
	150# FLGD	3	3 7/8	4	4	5 1/2	6	8	11 3/8	11	--	15 11/16	--
	300# FLGD	3 1/8	4 1/8	4 3/8	4 3/8	5 13/16	6 1/2	8 1/2	12 1/16	11 3/4	--	16 1/2	--
E	ALL	6	6	7	6 1/2	8	10	11 7/8	15 3/8	17	18	19	27
F	ALL	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8	8
G	ALL	6	6 3/4	7 11/16	8 3/4	11 3/4	14	21	24 1/2	28	31 1/4	34 1/2	52
H	ALL	10	11	11	11	12	13	14	17	18	20	20	28 1/2

*GROOVED END NOT AVAILABLE IN 1 1/4"

METRIC DIMENSIONS - M.M.

DIM	END CONN.	DN32-DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN600
A	SCREWED	222	251	267	330	--	--	--	--	--	--	--	--
	GROOVED	222	251	267	330	387	508	--	--	--	--	--	--
	150# FLGD	216	238	267	305	381	451	645	756	864	991	1026	1575
	300# FLGD	222	251	283	324	397	473	670	791	902	1029	1067	1619
B	SCREWED	37	43	48	57	--	--	--	--	--	--	--	--
	GROOVED	25*	30	37	44	57	84	--	--	--	--	--	--
	150# FLGD	59-64	76	89	95	114	140	171	203	241	270	298	406
	300# FLGD	67-78	83	95	105	127	159	191	222	260	292	324	457
C	SCREWED	111	121	152	165	--	--	--	--	--	--	--	--
	GROOVED	111*	121	152	165	194	--	--	--	--	--	--	--
	150# FLGD	108	121	152	152	191	254	322	378	432	--	529	--
	300# FLGD	111	127	162	162	198	267	335	395	451	--	549	--
D	SCREWED	79	98	102	114	--	--	--	--	--	--	--	--
	GROOVED	79*	98	102	114	143	--	--	--	--	--	--	--
	150# FLGD	76	98	102	102	140	152	203	289	279	--	398	--
	300# FLGD	79	105	111	111	148	165	216	306	298	--	419	--
E	ALL	152	152	178	165	203	254	302	391	432	457	483	686
F	ALL	98	98	98	98	98	98	162	162	162	162	162	203
G	ALL	152	171	195	222	298	356	533	622	711	794	876	1321
H	ALL	254	279	279	279	305	330	356	432	457	508	508	724

*GROOVED END NOT AVAILABLE IN DN32

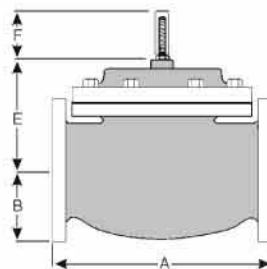
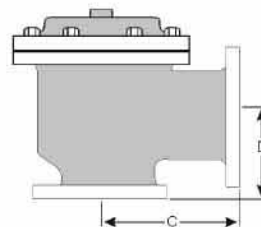
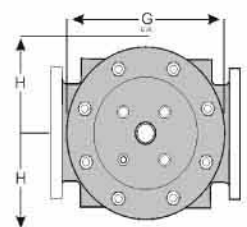
For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8" and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ **1-888-628-8258** for parts and service.

How to order your valve

When Ordering please provide:

Series Number - Valve size - Globe or Angle - Pressure Class - Screwed, Flanged, Grooved - Trim Material - Adjustment Range - Pilot Options - Special needs / or installation requirements.



Represented by: